



SET UP OPERATORS – GRAND FORKS, ND

We have immediate openings for **Set-Up Operators** to join our Mac & Cheese department at our **Grand Forks, ND** pasta manufacturing facility.

Ideal candidates will be team-players with a positive, can-do attitude and who love manufacturing. Great opportunity to use your talents and make a difference in taking us to the next level of performance! Come explore a career with us!

Summary

The Setup Operator shall perform maintenance procedures to keep packaging line/process operational with optimal up time to obtain run time goals for packaging line. Will be responsible for performing changeovers to equipment as needed to support production schedule. Test run and trouble shoot equipment after performing a changeover prior to the start-up of the production run. Additionally, they shall execute the proper procedures for all the preventative maintenance procedures and schedules while filling out all the proper paper work that goes with each of the daily procedures.

Essential Duties & Responsibilities

1. Performs preventive and predictive maintenance tasks.
2. Perform general repairs to process and packaging equipment as assigned by the Packaging Maintenance Supervisor.
3. Must learn how to repair, rebuild, setup, and changeover all equipment in the department, such as Cloud machine, Foil, cartoner, check weigher, case packer, and palletizer.
4. Understand where all the replacement parts and components are kept and help keep the area organized.
5. Read and follow instructions from machine manuals with regards to the proper maintenance of that piece of equipment.
6. Must have basic knowledge of electrical, hydraulic, and pneumatic print reading and be able to use an ohm meter.
7. Works in cooperation with Mechanics, engineering, technical and production supervisors or outside contractors as directed.
8. Assists Mechanics as needed.
9. Learn and practice trouble shooting skills and have the ability to reason out problems while moving the department forward.
10. Cleans all machinery, equipment and tools as required.
11. Learn the beginning process of PLC's, servos, and motor controls.
12. Complies with all safety and GMP requirements.
13. Completes required and appropriate paperwork.
14. Performs other tasks as directed.

Qualifications

- High School or GED required. 2 years trade tech or equivalent preferred.
- 1 year of experience running packaging and computer equipment preferred.
- 1 year of experience in a manufacturing environment
- 1 year of experience in a food manufacturing environment preferred

- Must have basic knowledge of electrical, hydraulic, and pneumatic print reading and be able to use an ohm meter.
- Ability to read, write and interpret documents.
- Ability to communicate, read and write in English in order to understand and follow company policies, GMPs, food safety, OSHA safety regulations and SOPs.
- Must be able to work any day and/or shift including weekends and holidays.
- Must have physical ability and strength to perform assigned tasks.
- While performing the duties of these jobs, employees are regularly required to stand, talk, hear, use hands to finger, handle or feel, push / pull, stoop, kneel, crouch, crawl and reach with hands and arms 2/3's of the time.
- Must be able to work in a fast-paced environment and adapt to frequent changes that occur on the production line.
- Must be able to communicate and work in a team environment
- Ability to work in production environment that is high in dust, noise, heat, and humidity
- Must be able to work independently and in a team environment

Our company offers a competitive package including vacation, paid holidays, bonus based on performance, 401(k), health, dental and vision insurance and voluntary STD, LTD, and life insurance benefits.

Please email your resume and cover letter to: bbrouillard@philamacaroni.com

Equal Opportunity Employer